17.13 Establishments and shipments in the manufacturing industries, by shipments per establishment, 1961 and 1970

Value group	1961				1970			
	Establishments *No.*	Value of shipments of goods of own manufacture *$'000*	Average per establishment *$'000*	Proportion of total shipments *%*	Establishments *No.*	Value of shipments of goods of own manufacture *$'000*	Average per establishment *$'000*	Proportion of total shipments *%*
Under $25,000	9,245	106,779	12	0.5	4,548	60,722	13	0.1
$25,000 but under $50,000	4,677	168,079	36	0.7	3,810	138,309	36	0.3
50,000 " " 100,000	4,562	328,307	72	1.4	4,324	312,031	72	0.7
100,000 " " 200,000	4,260	610,675	143	2.6	4,258	616,160	145	1.3
200,000 " " 500,000	4,555	1,462,027	321	6.2	5,289	1,706,683	323	3.7
500,000 " " 1,000,000	2,400	1,689,457	704	7.2	3,337	2,370,126	710	5.1
1,000,000 " " 5,000,000	2,875	6,123,965	2,130	26.1	4,673	10,297,881	2,204	22.2
5,000,000 and over	783	12,949,667	16,539	55.3	1,689	30,879,023	18,282	66.6
Total and average	33,357	23,438,956	703	100.0	31,928	46,380,935	1,453	100.0

17.14 Establishments in the manufacturing industries, by value of shipments of goods of own manufacture and by province, 1970

Province or territory	Up to $24,999	$25,000 to $99,999	$100,000 to $499,999	$500,000 to $999,999	$1,000,000 to $4,999,999	$5,000,000 or over	Total
Newfoundland	72	45	55	29	51		252
Prince Edward Island	43	32	45	30			150
Nova Scotia	172	226	233	79	85	23	818
New Brunswick	102	166	167	59	90	28	612
Quebec	1,483	2,555	3,085	1,120	1,454	479	10,176
Ontario	1,440	3,003	3,899	1,405	2,139	850	12,736
Manitoba	236	369	372	134	196	43	1,350
Saskatchewan	170	251	187	53	58	18	737
Alberta	262	538	571	169	198	75	1,813
British Columbia, Yukon Territory and Northwest Territories	568	949	933	672		162	3,284
Canada	4,548	8,134	9,547	3,337	4,673	1,689	31,928

17.15 Establishments and employment in the manufacturing industries, by number employed per establishment, 1949, 1955, 1961 and 1970

Size group	Establishments *No.*	Employees *No.*	Working owners and partners *No.*	Proportion of total employment[1] *%*	Establishments *No.*	Employees *No.*	Working owners and partners *No.*	Proportion of total employment[1] *%*
	1949				1955[2]			
Under 5 employed	16,647	34,865		3.0	17,602	36,340		2.8
5- 14 "	9,133	75,482		6.4	9,864	81,471		6.3
15- 49 "	5,967	159,012		13.6	6,340	169,575		13.1
50- 99 "	1,905	132,069		11.3	2,082	144,411		11.1
100- 199 "	1,114	156,084		13.3	1,175	163,091		12.6
200- 499 "	694	213,130		18.2	739	227,667		17.5
500- 999 "					243	167,720		12.9
1,000-1,499 "	332	391,455		33.4	76	91,840		7.1
1,500 or more "					61	200,413		15.4
Head offices	—	9,110		0.8	—	15,933		1.2
Total	35,792	1,171,207		100.0	38,182	1,298,461		100.0
	1961				1970			
Under 5 employed	12,352	16,846	10,675	2.0	9,985	14,166	7,727	1.3
5- 14 "	9,134	71,207	5,150	5.6	8,641	71,680	2,563	4.5
15- 49 "	6,829	184,550	1,055	13.6	7,280	198,096	406	12.1
50- 99 "	2,445	169,319	88	12.4	2,734	190,461	27	11.6
100- 199 "	1,377	190,540	17	13.9	1,768	248,899	22	15.1
200- 499 "	869	261,628	4	19.1	1,078	327,248	15	19.9
500- 999 "	243	169,392	—	12.3	298	204,082	—	12.4
1,000-1,499 "	55	68,743	—	5.0	75	91,322	—	5.5
1,500 or more "	53	165,577	—	12.1	69	213,066	—	12.9
Head offices[3]	—	54,733	—	4.0	—	77,981	—	4.7
Total	33,357	1,352,535	16,989	100.0	31,928	1,637,001	10,760	100.0

[1] Includes working owners and partners.
[2] Newfoundland included from 1955.
[3] Not comparable with years prior to 1961 when coverage of head offices was incomplete.